**JSC «Grodno Plant of Lathe Chucks «BelTAPAZ»**

JSC «BelTAPAZ» produces self-centering lathe chucks, meant for installation on all-purpose lathe machines, turret lathes, internal grinding machines, dividing heads and various accessories.

At present the plant produces more than 100 modifications of 2, 3, 4, 6-jaw self-sentering spiral-rack chucks with outer diameter from 80 to 400 mm.

JSC «BelTAPAZ» has certified quality management system for design and production of lathe chucks in accordance with the requirements of ISO 90001-2001. There is a conformance certificate № РОСС BY MM03.BO 3192 and CST 118256/1/TF for compliance with the requirements of the European Directives and Regulations on Safety, which gives the right to mark the products with CE marking.

Chucks with jaws departure limiter comply with international safety standards ISO 16156.

JSC “BelTAPAZ” lathe chucks benefits:

1. Large range of models of spiral rack type chucks, with both manual and mechanized workpiece clamping drive;

2. Basic jaws protected from departure in rotation;

3. Ability to easily accessible replacement of jaws with the least expenditure of time;

4. Wear-tempered perfomance of working surfaces of jaw parts;

5. High stability processing due to the high accuracy repeat of the nip and runout parameters;

6. A wide range of sizes of workpieces clamping, carried out without readjustment;

7. Mechanized drive chucks are provided w**i**th free bore by eliminating the traction, that allows clamping and processing of bar material;

8. There is the stop of workpiece placement at mexhanized chucks, that bolted directly to the chuck;

9. Chucks with mechanized drive have low wear due to the large surface areas of transmitting clamping force and a tight seal prevents dirt and coolant;

10. Special use on request;

11. Optimal ratio of price and quality.

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