




Brief product catalogue

1. CNC tool and cutter grinders, gear-grinding, spline-grinding (special machines).

* technical data are available for base machines with CNC. CNC equipment is manufactured under the performance specification approved by the Buyer and has its own, distinct from the base sequence number. In agreement with the Buyer it is possible to manufacture machines with non-basic technical characteristics and performance.

Name of the basic model*	Exterior	Application and short characteristics																																												
Semiautomatic CNC 6-axis gear-grinding machine VZ-676F4		<p>Description: designed for profile grinding along flank surfaces of spurs and helical gears with external teeth by standard abrasive wheels, aluminum oxide wheels or highly resistant CBN special profiled grinding wheels on ceramic bond with possibility of their periodical dressing. The machine is equipped with linear motors for straight and circular programmable travels, guideways with intergrated measuring systems, SINUMERIK 840DSL CNC device as well as with autodynamic balancing system for grinding wheels and dressing mechanism with diamond roll, aerosol suction and filtering system and production accessories.</p> <p>Specifications: Max. workpiece diameter - 360 mm; Max. grinding length - 360 mm; Module ranges - 2...10 mm; Accuracy grade of gear machining - ≤5 grade; Machine overall dimensions LxWxH - 3000x2600x2350 mm; Weight - 8000 kg.</p>																																												
CNC Spline-Grinding Machine VZ-729F4 (-01, -02) 3 models		<p>Description: The machine is applied for grinding on parts splines of straight and involute profiles. Spline grinding is performed with coolant-cutting fluid by abrasive grinding wheels dressed directly on the machine. Technical capabilities of the machine enable to perform using extra options such operations as grinding of indexing plate slots, spur gears and other similar operations.</p> <p>Specifications:</p> <table border="1"> <thead> <tr> <th>Model:</th> <th>VZ-729F4</th> <th>-01,</th> <th>-02,</th> </tr> </thead> <tbody> <tr> <td>Max length of the blank to be installed, mm.:</td> <td>600</td> <td>1000</td> <td>1800</td> </tr> <tr> <td>Max Ø of the blank to be installed, mm.:</td> <td></td> <td>250</td> <td></td> </tr> <tr> <td>Max length of the surfaces to be mach-ed,mm.:</td> <td>400</td> <td>900</td> <td>1700</td> </tr> <tr> <td>Max Ø of the surfaces to be mach-ed, mm:</td> <td></td> <td>200</td> <td></td> </tr> <tr> <td>Min Ø of the surfaces to be mach-ed, mm:</td> <td></td> <td>10</td> <td></td> </tr> <tr> <td>Max. module / slot height, mm.:</td> <td>1...6 / 2...15</td> <td>1...8 / 2...20</td> <td></td> </tr> <tr> <td>Machine overall dimensions LxWxH, mm.</td> <td>3000x</td> <td>3600x</td> <td>5250x</td> </tr> <tr> <td></td> <td>2600x</td> <td>4000x</td> <td>4000x</td> </tr> <tr> <td></td> <td>2350</td> <td>2650</td> <td>2650</td> </tr> <tr> <td>Weight, kg.</td> <td>7500</td> <td>9500</td> <td>10000</td> </tr> </tbody> </table>	Model:	VZ-729F4	-01,	-02,	Max length of the blank to be installed, mm.:	600	1000	1800	Max Ø of the blank to be installed, mm.:		250		Max length of the surfaces to be mach-ed,mm.:	400	900	1700	Max Ø of the surfaces to be mach-ed, mm:		200		Min Ø of the surfaces to be mach-ed, mm:		10		Max. module / slot height, mm.:	1...6 / 2...15	1...8 / 2...20		Machine overall dimensions LxWxH, mm.	3000x	3600x	5250x		2600x	4000x	4000x		2350	2650	2650	Weight, kg.	7500	9500	10000
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Semiautomatic CNC thread-grinding machine VZ-681F4 (-01, -02) 3 models		<p>Description: The machine is applied for grinding of external helical surfaces of single grinding wheel with coolant-cutting fluid. As the grinding wheels can be used CNB wheels and abrasive circles, profiled directly on the machine. The design of the machine in conjunction with software, allows to solve the problem by sanding the profile turns worms, thread, and perform special tasks.</p> <p>Specifications:</p> <table border="1"> <thead> <tr> <th>Model:</th> <th>VZ-681F4</th> <th>-01,</th> <th>-02,</th> </tr> </thead> <tbody> <tr> <td>Max length/Ø of the blank to be installed, mm.:</td> <td>400 / 350</td> <td>1000 / 350</td> <td>1800 / 350</td> </tr> <tr> <td>Max length of the surfaces to be mach-ed,mm.:</td> <td>400</td> <td>900</td> <td>1700</td> </tr> <tr> <td>Ø of the surfaces to be mach-ed (minmax),mm:</td> <td>10...350</td> <td>10...350</td> <td>10...350</td> </tr> <tr> <td>Roughness of the spline machined surface</td> <td></td> <td>Ra 0,80</td> <td></td> </tr> <tr> <td>Machine overall dimensions LxWxH, mm.</td> <td></td> <td>от 2400x4500x2630 до</td> <td></td> </tr> <tr> <td></td> <td></td> <td>5310x4500x2630</td> <td></td> </tr> <tr> <td>Weight, kg.</td> <td>6500</td> <td>9500</td> <td>10000</td> </tr> </tbody> </table>	Model:	VZ-681F4	-01,	-02,	Max length/Ø of the blank to be installed, mm.:	400 / 350	1000 / 350	1800 / 350	Max length of the surfaces to be mach-ed,mm.:	400	900	1700	Ø of the surfaces to be mach-ed (minmax),mm:	10...350	10...350	10...350	Roughness of the spline machined surface		Ra 0,80		Machine overall dimensions LxWxH, mm.		от 2400x4500x2630 до				5310x4500x2630		Weight, kg.	6500	9500	10000												
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Semiautomatic CNC
broaching machine
VZ-780F4
(-01, -02)
3 models



Description:

The machine is designed for grinding, profiling and grooving of flat and round broaches. Broach surface can be machined by abrasive or CBN wheels depending on the operation. To ensure high-quality results for the machined broach surfaces they are ground with coolant-cutting fluid application.

Design features of the semiautomatic machine combined with its software ensure the following standard machining steps:

- alignment of the machined broach to the semiautomatic machine axes;
- alignment of the grinding wheel to the semiautomatic machine axes;
- forming of the grinding wheel;
- grooving of flat and round broaches;
- profiling of flat and round broaches;
- grinding of front surfaces on flat and round broaches;
- grinding of clearance face flat surfaces of the broaches;

The surfaces are machined by grinding wheels of various profiles with their manual change on the semiautomatic machine.

Specifications:	VZ-780F4	-01	-02
Max length/Ø of the blank to be installed, mm.:	600 / 250	1000 / 250	1800 / 250
Max length of the surfaces to be mach-ed, mm.:	400	900	1700
Ø of the surfaces to be mach-ed (minmax),mm:	10...200	10...200	10...200
Roughness of the spline machined surface	Ra 0,80		
Machine overall dimensions LxWxH, mm.	от 6650x4700x2650 до 7850x4700x2650		
Weight, kg.	6500	9500	10000

Semiautomatic CNC
worm grinding
machine
VZ-766F4



Description:

Designed for grinding of external helical surfaces of worms by single grinding wheel with coolant-cutting fluid.

As a grinding wheel used CBN and abrasive grinding wheels, profiled directly on the machine/

Specifications:	
Max.diameter of the workpiece	125
Max.length of the workpiece	360
Limits of the helix angle of the helical chip grooves (left/right), deg	±35°
Max.module	6
Rotational speed of the grinding wheel (stepless adjustment), rpm-1	1500...2800
Power of the grinding wheel drive, kW	8
Overall dimensions (LxWxH), mm	3000x2600x2350
Weight with free-standing equipment, kg	6000

Semiautomatic CNC
5-axis
sharpening and
grinding machine
VZ-531F4



Description:

Designed for manufacturing and grinding of point cylindrical, conical, radius milling cutters, circular cutoff saws, drills, taps, broaching bits, etc. made of high-speed steel and carbide material by highly resistant diamond, CBN and abrasive grinding wheels with coolant-cutting fluid. When using extra options, technological capabilities of the semiautomatic machine allow grinding disc cam profiles, worm lateral profiles, performing gear-grinding of cylindrical gears, slots of indexing plates and other similar operations.

The semiautomatic machine is equipped with SINUMERIC 840Dsl CNC device by SIEMENS.

Specifications:	
Max.diameter of the workpiece in the collet chuck/in the centres	25 / 250 mm
Max.length of the workpiece in the collet chuck/in the centres	180 / 400 mm
Rotational speed of the grinding wheel (stepless adjustment), rpm-1	2000...8000
Power of the grinding wheel drive, kW	8
Number of controlled axes	5
Overall dimensions (LxWxH), mm	2400x4500x2650
Weight with free-standing equipment, kg	7000 кг

Semiautomatic CNC
hob-grinding machine
VZ-721F4



Description:

Designed for grinding along front surfaces with cooling of single-thread arbor-type hobs by abrasive grinding wheel as well as of multiple-thread arbor-type and shank-type hobs, incl. ones with closed-type chip grooves.

Equipped with SINUMERIK 840DSL CNC device. The drives used are the digital drives of SINAMICS S120 series.

Grinding precision - AAA class to GOST 9324-80.

Specifications:	
Hob diameters, mm	40-200
Max. depth of the chip grooves/modules to be ground, mm	50 / 14
Max. length of the arbor-type, mm	250
Max. length of the shank-type hobs, mm	440
Limits of the helix angle of the helical chip grooves (left/right), deg	±30°
Power of the main motion motor, kW	4
Overall dimensions (LxWxH), mm	4700x2420x2290
Weight with free-standing equipment, kg	7000

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Semiautomatic CNC
hob-grinding machine
VZ-646F4

**Description:**

Designed for grinding with coolant along front surfaces of single-thread arbor-type and shank-type hobs. Grinding of special multiple-thread arbor-type and shank-type hobs, incl. ones with closed-type chip grooves can also be performed. Equipped with SINUMERIK 828DSL CNC device, workpiece headstock with torus motor or worm-gear, grinding wheel dressing system, hob alignment system, coolant supply and recycling system, aerosol suction and filtering system and production accessories. Grinding precision - AA class to GOST 9324-80.

Specifications:

Hob diameters, mm	40-200
Max. length of the arbor-type / shank-type hobs, mm	250 / 400
Max. depth of the chip grooves/modules to be ground, mm	50 / 14
Limits of the helix angle of the helical chip grooves (left/right), deg	$\pm 20^{\circ}$
Rake angle, deg	0...10 ^o
Overall dimensions (LxWxH), mm	2500x2680x2350
Weight with free-standing equipment, kg	7000 кг

Semiautomatic CNC
hob-grinding machine
VZ-715F4

**Description:**

designed for grinding of arbor-type and shank-type hobs along front surfaces with coolant-cutting fluid. It is possible to grind hobs with closed-type chip grooves with the help of extra grinding head.

Specifications:

Hob diameters, mm	40-200
Max. length of the arbor-type hobs, mm	250
Max. depth of the chip grooves/modules to be ground, mm	50 / 14
Power of the grinding wheel drive, kW	2,2
Overall dimensions (LxWxH), mm	2700x1600x1700
Weight with free-standing equipment, kg	4500

CNC 5-axis
sharpening and grind-
ing center
VZ-454F4

**Description:**

designed for manufacturing and sharpening of various cutters made of HSS and carbide material by highly resistant diamond, CBN and abrasive grinding wheels with cooling. Equipped with SIEMENS SINUMERIK 840DSL CNC device, workpiece headstock with torus motor or worm-gear, grinding wheel dressing mechanism, hob preorientation device, coolant supply and recycling system and production accessories.

Specifications:

max.diameter of the workpiece in the collet chuck/in the centres	25/200 mm
max.length of the workpiece in the collet chuck/in the centres	160 mm
power of the grinding wheel drive, kW	2,2 кВт
overall dimensions (LxWxH), mm	1350x3000x2020
weight with free-standing equipment, kg	3500

CNC broach-sharpening
machine
VZ-605F4

**Description:**

designed for sharpening / resharpening of flat, round and spline broaches made of tool steel, HSS and carbide material. Equipped with production accessories.

Specifications:

Max. diameter of the round broach - 250 mm;
Max. length of the round broach, installed in the centres - 2000 mm;
Max. length of the cutting part of the round broach - 1500 mm;
Max. width of the flat broach: - straight-toothed - 250 mm; - 30° inclined teeth – 120 mm;
Power of the grinding wheel drive - 2.2 kW;
Overall dimensions (LxWxH) - 4890x2380x1795 mm; weight - 5150 kg.

Semiautomatic grinding
machine for gear shap-
ing heads
VZ-441F2

**Description:**

designed for sharpening of gear shaping heads and broaches that cut bevel gears, round- and straight-toothed, made of HSS, by abrasive grinding wheels with cooling.

Equipped with SIEMENS controller.

Specifications:

Diameter ranges:
- of gear shaping heads for round-toothed gears - 80...500 mm;
- of gear shaping heads VEDGAC, GELICFORM, RAFAC, HARDAC - 4-21 inches;
- of broaches for straight-toothed bevel gears - up to 630 mm;
Number of cutters in the head - 4...40, in the broach - up to 90;
Power of the grinding wheel drive - 2.2 kW;
Overall dimensions (LxWxH) - 2210x1700x1980 mm;
Weight - 4000 kg.

Semiautomatic CNC
grinding machine for
face mills
VZ-652F2






**Description:**

designed for grinding of face mills D = 80...630 mm with cutting edge made of carbide material, cemented-oxide, tool and high-speed steel by the face of abrasive, diamond or CBN wheel with/without cooling. Grinding with cooling is combined with electroerosion dressing. All straight cutting edges are ground on the semiautomatic machine operation by operation: main, auxiliary and transitional ones. Equipped with SIEMENS controller S7-300.

Specifications:

Limits of the diameters of mills to be ground	80...630 mm
Limits of the number of the cutters to be ground	4...120 mm
Limits of the clearance angle value	5...23 deg
Taper hole in the workpiece headstock spindle to GOST 15345-82	50 AT6
Rotational speed of the wheelhead spindle	1800/3600 rpm
Power of the main motion drive	2,0/2,65 kW
Semiautomatic machine overall dimensions (LxWxH) mm	2080x2210x1795
Weight of the semiautomatic machine with free-standing equipment kg	2600


2. Grinders (serial machines).

Name of the basic model**	Exterior	Application and short characteristics	
Universal tool and cutter grinder 3E642		Power of the grinding wheel drive: 1,1/1,5 kW Overall dimensions (LxWxH): 1745x1940x1550 mm Machine weight: 1080 кг	Designed for manual sharpening and finishing of main types of cutters (max. DxL = 250x600 mm) as well as for grinding operations (flat, circular external and internal grinding) with up to 40 attachments, delivered at extra cost. Are equipped with system coolant at extra cost.
Universal tool and cutter grinder (with hydrolic table longitudinal travel) 3E642E		Power of the grinding wheel drive: 1,1/1,5 kW Overall dimensions (LxWxH): 1380x1940x1550 mm Machine weight: 1160 кг	Are equipped with system coolant at extra cost.
Tool and cutter grinder VZ-818		Power of the grinding wheel drive: 0,71/0,85 kW Overall dimensions (LxWxH): 1085x1150x1630 mm Machine weight: 780 kg	Designed for manual sharpening and finishing of main types of cutters (max. DxL = 200x500 mm) as well as for grinding operations (flat, circular external and internal grinding) with up to 40 attachments, delivered at extra cost. Are equipped with system coolant at extra cost.
Tool and cutter grinder (with hydrolic table longitudinal travel) VZ-818E		Power of the grinding wheel drive: 0.71/0.85 kW Overall dimensions (LxWxH): 1460x1530x1660 mm Machine weight: 860 kg	Are equipped with system coolant at extra cost.
Wood-cutting tool grinding machine VZ-384		Power of the grinding wheel drive: 0.55 kW Overall dimensions (LxWxH): 1080x750x300 mm Machine weight: 300 kg	Designed for manual sharpening and finishing of main types of wood-cutting tool of up to DxL = 250x400 mm by abrasive, diamond and CBN grinding wheels with 36 attachments delivered at extra cost. Metal-processing tools can be ground on the machine as well. It is completed with table (base unit) and cooling system on request at extra cost.
Tool and cutter grinder (tabletop) VZ-319		Power of the grinding wheel drive: 0.37 kW Overall dimensions (LxWxH): 670x450x550 mm Machine weight: 125 kg	Designed for manual cutter grinding of up to DxL = 100x200 mm by periphery and face of abrasive, diamond and CBN grinding wheels with up to 9 attachments delivered at extra cost.
Semiautomatic rim saw grinding machine 3E692		Diameters of the saws to be ground: 250-1430 mm Diameter of the grinding wheel: 300 mm Power of the main drive motor: 2.2 kW Overall dimensions (LxWxH): 2450x1120x1910 mm Weight: 1800 kg	Designed for grinding of metal-working circular saws along tooth profile and transition cutting edges by the periphery of the abrasive grinding wheel, radius-dressed. Grinding is performed with coolant.
Semiautomatic special circular saw grinding machine VZ-330		Diameter range of the saws to be ground: 275...1010 mm Diameters of the saw fitment holes: 70, 80, 120 mm Overall dimensions (LxWxH): 920x690x1800 mm Weight: 1050 kg	Designed for grinding of metal-working circular saws to GOST 4047-82 along tooth profile and transition cutting edges by the periphery of the abrasive grinding wheel, radius-dressed.
Sharp form milling cutter back grinding machine VZ-222		Max. diameter of the mills to be ground: 355 mm Max. external diameter of the grinding wheel: 150 mm Power of the grinding wheel drive: 0.18 kW Overall dimensions (LxWxH): 740x1370x1400 mm Weight: 710 kg	Designed for back grinding of sharp form milling cutters, form flat blades by abrasive, diamond and CBN grinding wheels without cooling.



** the manufacturer reserves the right to make changes at the appearance of equipment, without changes to technical specifications. All additional changes are reflected in the technical task agreed with the Customer

Semiautomatic diamond-erosion bit sharpener VZ-763		Diameters of the jackbits to be ground: 32, 36, 40, 43, 46, 52, 56 mm Types of the jackbits: KKP, KDP, KTSh (Rus.: ККП, КДП, КТШ) Max. diameter of the grinding wheel: 256 mm Overall dimensions (LxWxH): 1950x750x1450 mm Weight: 800 kg	Designed for grinding of carbide jackbits, applied at blasthole drilling by percussive machines, by diamond grinding wheel, electroerosion-dressed. Applied in the mineral resource industry.
Grinding machine for circular saws with carbide plates VZ-464		Diameters of the saws to be ground: 100-500 mm Saw teeth face angles: -8°...+25° Power of the grinding wheel drive: 0.55 kW Machine weight: 200 kg	Designed for diamond wheel grinding of face and clearance face of circular saw teeth with carbide plates, applied for wood processing.
Drill-grinding machine (tabletop) VZ-823		Drill diameters: 1...20 mm Power of the main drive: 0.25 kW Overall dimensions (LxWxH): 600x400x520 mm Machine weight: 65 kg	Designed for surface grinding and regrinding of right-hand drills made of high-speed steel and carbide material by CBN and diamond wheels. The machines are equipped with wide-range collet and electronic microscope with LCD monitor.
Drill-grinding machine (tabletop) VZ-889		Drill diameters: 0.5...3 mm Power of the drive: 0.025 kW Overall dimensions (LxWxH): 535x295x447 mm Machine weight: 38 kg	Designed for surface grinding and regrinding of right- and left-hand spiral drills made of carbide material, D = 0.5...3.0 mm, length 30...50 mm. The machine is equipped with collet and electronic microscope with LCD monitor..
Flat blade grinding machine (tabletop) VZ-874		Sharpening angle range (provided a swivelling table is installed): 0-90° Power of the grinding wheel and feed drive: 1.1 kW (380 V) Overall dimensions (LxWxH): 1470x520x635 mm Machine weight: 170 kg	Designed for grinding of woodworking straight edge blades made of tool steel by abrasive grinding wheel. Max. size of the blank to be installed: height 6 mm, length 640 mm, width 45 mm. Max. unit travel: longitudinal travel - 700 mm, vertical - 90 mm. Grinding wheel diameter - 125 mm. Equipped with coolant supply system at extra cost.
Flat blade grinding machine for wood working flat blade (tabletop) VZ-874RN		Sharpening angle range (provided a swivelling table is installed): 26-40° Power of the grinding wheel and feed drive: 1,1 kW (380 V) Overall dimensions (LxWxH): 1470x520x635 mm Machine weight: 170 кг	Designed for grinding of woodworking straight edge blades made of tool steel by abrasive grinding wheel. (MR-40 type). Max. size of the blank to be installed: height 20 mm., length up to 600mm., width 45 mm., max. unit travel: longitudinal travel - 700 mm., vertical - 90 mm. Grinding wheel diameter - 125 mm. Equipped with coolant supply system at extra cost.
Tool grinding machine (with dust collector) VZ-879-01 VZ-879-011		Power of the grinding wheel drive: 2,2 kW Rotational speed: 1500 rpm Overall dimensions (LxWxH): 965x593x1235 mm Machine weight: 140кг	Designed for grinding of fitter's and metal cutting tool, as well as for roughing and dressing of small parts. Grinding wheel diameter - 350 mm. Equipped with grinding attachment (at extra cost): VZ-879-01.P10 - for drills D = 20...50 mm. Model VZ-879-011 is equipped with a device which disconnect the drive of the grinding wheels when lifting the protective screen.
Tool grinding machine (with dust collector) VZ-879-02 VZ-879-021		Power of the grinding wheel drive: 1.5 kW Rotational speed: 2840 rpm Overall dimensions (LxWxH): 965x530x1100 mm Machine weight: 105 kg	Designed for grinding of carbide material and HSS tools by diamond, CBN and abrasive grinding wheels of up to 200 mm diameter. Equipped with grinding attachment (at extra cost): VZ-367.P1 - for rotary saws D = 160...500 mm; VZ-367.P2 - for drills D = 3...20 mm; VZ-367.P3 - for vertical timber frames W/L = 160...180/1250...1950 mm. Model VZ-879-021 is equipped with a device which disconnect the drive of the grinding wheels when lifting the protective screen.
Die-grinding machine (tabletop) VZ-462		Range of the thread-cutting dies: metric - M6...M52; pipe - 1/16...1.5 Power of the grinding head drive 0.25 kW Overall dimensions (LxWxH): 525x405x720 Machine weight: 105 kg	Designed for thread-cutting die grinding along teeth face and for relieving of back surfaces on the cutting part. Equipped with cams for thread-cutting dies with various number of chip grooves, die holders and arbors at extra cost .



3. Woodworking machinery.

Name of the basic model**	Exterior	Application and short characteristics	
Lathe woodworking machine TDS-2		Max. carriage longitudinal / cross travel: 1000/45 mm Max. diameter of the blank to be machined on the faceplate: 300 mm Power of the main motion drive: 1.5 kW Overall dimensions (LxWxH): 1500x700x1210 mm Weight: 300 kg	Designed for the following types of wood machining: manual turning of cylindrical and formed surfaces in the centres and lathe chuck; manual endface turning on the faceplate; contour turning of cylindrical and formed surfaces and turning in the centres. The machine is used independently, in single-piece production and small batch production.

4. Industrial dust collectors.

Name of the basic model**	Exterior	Application and short characteristics	
Dust collector V19-101		Capacity: 300 m ³ /hour Power of the fan drive: 0.55 kW Air-duct diameter: 80 mm Machine weight: 55 kg Overall dimensions (LxWxH): 386x460x950 mm	Designed for collecting of abrasive and metal dust, appearing during machine operation.
Wood dust collector for woodworking machines VZ-576		Capacity: 2000 m ³ /hour Power of the fan drive: 2.2/1.5 kW Air-duct diameter: 127 mm Machine weight: 100 kg Overall dimensions (LxWxH): 990x520x2043 mm	Designed for taking away wood waste during wood processing.

5. Miscellaneous Machinery.

Name of the basic model**	Exterior	Application and short characteristics	
Machines for torque breakdown test of grinding wheels SR-400V SR-800		Wheel type to GOST 2424-83: 1 Max. external diameter of the test wheel: SR-400B – up to 450 mm. Machine weight: 360 kg Overall dimensions (LxWxH): 1040x645x1378 mm SR-800 – up to 800 mm. Machine weight: 2500 kg Overall dimensions (LxWxH): 1800x1230x1750 mm	Designed for torque breakdown test of grinding wheels. Safety guard of the machine provides 100% safety assurance during wheel testing. The machine is equipped with force braking system. At extra cost the machine can be equipped with arbors for grinding wheel fastening of the following types: 2, 3, 4, 5, 6, 7, 10, 11, 12, 14, 23, 36, 41 with hole bore diameters, mm: 23; 25.4; 35; 40; 51; 60; 100; 125; 127, 250; 301; 305 SR-400V is equipped with UTsI PLK-73 system with frequency converter, that allows to set automatically rotational speed of the grinding wheel depending on the selected diameter of the tested wheel. Data on all the executed operations is stored in the system memory.
Monitoring device VZ-581		Gearing center-to-center distance: up to 320 mm Gear module: 1...10 mm Weight of the controlled wheels: ≤ 30 kg Power of the drive: 120 W Overall dimensions excl. free-standing equipment (LxWxH): 1344x530x415 mm	Designed for measuring and recording of tooth-to-tooth measuring center distance (MCD) variation per wheel revolution and of MCD deviation limits at two-profile mesh of the standard gear with controlled gear at 1 revolution swivel. It ensures control of cylindrical spurs and narrow helical gears under conditions of single-piece, serial and mass production.

6. Services.

- mechanical processing;
- repairs and upgrades;
- special equipment acc. to performance specification.

7. Repairs and upgrades of CNC machines.

OJSC "VIZAS" Works repairs, recovers and upgrades home-produced and import tool and cutter grinders and gear-grinding machines involving changing CNC for SIEMENS CNC and mechanic parts (bearings, linear frictionless bearings, ballscrew drives, wormgears, etc.) for import components.

Equipment stock available at the enterprise and appropriately trained personell enable high-quality repairs in the shortest terms possible.

The works is the only manufacturer in CIS of the whole grinding machinery range and the vast experience in design and production of such machinery provides repair and upgrade of the most complicated grinders and gear-grinding machines, incl. import ones.